



Continuous Motion Overlap Seal

Safe

Versatile

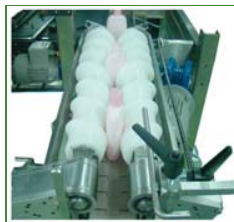
Easy to use

Economical

Card inserter



Side screw infeed



Inline infeed



The Autopack Package :Faster - Smaller - Better Pack - Less Energy

Standard Features

- Bottom overlap seal
- Quick size changeover
- Simple design unique to Autopack
- Speed up to 45 packs/min (single track)
- Double/triple capacity with double/triple tracks
- Printed film registration device

Optional Features

- High Product stabiliser
- Diverter / splitter
- Tear Strip Perforation device
- Side infeed (W/O infeed screw)
- Curve infeed
- Cardboard inserter
- Special option for aerosol packing



Autopack designers pay particular attention to specifying materials and finishes that are durable, do not affect the packaged product and remain serviceable for a long time.

Explore Shrink Wrapping and our range of Machines at www.autopack.com



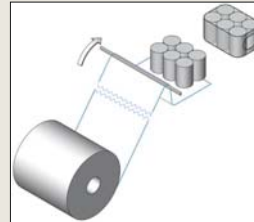
The CMOS type machine are currently manufactured with in width 50 and 70 based on maximum film width and two heights 25 and 35 based on Max product height.

Each model can be operated in single track mode (Models 50 and 70) and in two or three track mode (Models 52 and 72). The Multi track machines basically include additional guiding and film slitter. This enables the wrapping of two or three packs in parallel to achieve nearly double or triple the speed. However size for each group will be reduced.

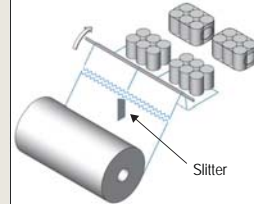
The multi track machines are easily convertible to run in Single track mode with same capacity as Single track models

Parameter	Machine Model	Machine Model				
		50SIMH25/35	52SIMH25/35	70SIMH25/35	72SIMH25/35	
Film Max Roll Width	mm Inch	500 20	500-Slit 20	700 28	700-Slit 28	
Max Roll Dia	mm Inch	400 16	400 16	400 16	400 16	
Max film thickness	µm Inch	100 0.004	100 0.004	100 0.004	100 0.004	
Film Cut length and Printed Graphic position linear tolerance = ± 5mm						
Max pack size 1)	Width	mm Inch	400 16	200 8	580 23	280 11
	Depth	mm Inch	200 8	150 6	300 12	200 8
	Height	mm Inch	360 14	360 14	360 14	360 14
Individual product size	Min dia	mm	40	40	55	55
	Min width	mm	20	20	25	25
	Min depth	mm	40	40	55	55
Packing Speed	Small packs	6 small cans	ppm 45	90	45	90-135
	Large packs	6 medium bottles	ppm 23-32	-	23-32	46-64
Electrical data	380/415V 3ph 50Hz	Max phase current	A 28	28	35	35
		Average power usage	KW 15	15	20	20
	220V 3 phase 60 Hz	Max A/ph	48	48	60	60
Compressed Air	500kpa/5 Bar	NL/Cycle	5.1	5.1	5.4	5.4
	75PSI	CF/cycle	0.18	0.18	0.2	0.2
Air Pressure	KPa	500	500	600	600	
Machine Dimensions	System Length	L mm Inch	5000 197	5000 197	5000 197	5000 197
	System Width	W mm Inch	800 31	800 31	1000 39	1000 39
Wrapping Unit	Lw	2000	2000	2000	2000	
Tunnel Length	Lt	3000	3000	3000	3000	
Infeed conveyor	Li mm	500+	500+	500+	500+	
Discharge conveyor	Lo mm	1500+	1500+	1500+	1500+	

Single track

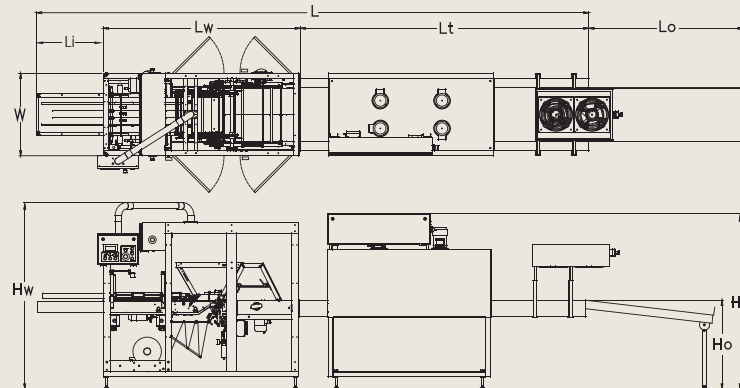


Multi tracks (2 or 3)



1) Maximum stated pack width can only be achieved if the pack depth and the height are not at their maximum. In general as the pack depth or height goes up, then for a given film size, width of the pack must decrease. The exact parameters will be confirmed by Autopack representative.

2) The values specified are to satisfy most applications but if they don't accommodate your product size please contact us as we may be able to vary some machine parameters during the manufacturing process.



Important.

The machine parameters listed above are intended to be used as a general guide. Every packing application must be confirmed in writing by Autopack Co Ltd. where based on customers requirement, machine model, film parameters, max packing speed and size will be given

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